



#DTT510 DAFLON Lightweight Wall PTFE Tubing - MIL-I-22129*,
 AMS 3654*****

Description:

Daflon 510 tubing is extruded from PTFE resin and is unmatched by any other tubing for use in applications for hi-frequencies and hi-temperatures. Rated for continuous operation of 250°C, it retains its toughness and flexibility throughout. It has high resistance to fatigue and stress, with superior dielectric strength at high frequencies. It will not shrink back during soldering operation. Daflon tubing is flexible and non-flammable, it permits miniaturization of design and compactness and has the lowest coefficient of friction. In addition, it is inert to all fungus growth.

***Lots produced prior to August 2021 certify to MIL-I-22129 Spec. AMS 3654, ASTM-D-3295.

This series is RoHS compliant

DAFLON Catalog No.	Size	Nom. I.D.		Wall Thickness		Suggested Spool or Coil **
		IN.	MM.	IN.	MM.	
DTT510-32	32	0.010	0.25	0.005	0.13	100', 1000'
DTT510-30	30	0.012	0.30	0.006	0.15	100', 1000'
DTT510-28	28	0.015	0.38	0.006	0.15	100', 1000'
DTT510-26	26	0.018	0.46	0.006	0.15	100', 1000'
DTT510-24	24	0.022	0.56	0.006	0.15	100', 1000'
DTT510-23	23	0.026	0.66	0.006	0.15	100', 1000'
DTT510-22	22	0.028	0.71	0.006	0.15	100', 1000'
DTT510-21	21	0.032	0.81	0.006	0.15	100', 1000'
DTT510-20	20	0.034	0.86	0.006	0.15	100', 1000'
DTT510-19	19	0.038	0.96	0.006	0.15	100', 1000'
DTT510-18	18	0.042	1.07	0.006	0.15	100', 1000'
DTT510-17	17	0.047	1.19	0.006	0.15	50', 100', 1000'
DTT510-16	16	0.053	1.35	0.006	0.15	50', 100', 1000'
DTT510-15	15	0.059	1.50	0.006	0.15	50', 100', 1000'
DTT510-14	14	0.066	1.68	0.008	0.20	50', 100', 1000'
DTT510-13	13	0.076	1.93	0.008	0.20	50', 100', 1000'
DTT510-12	12	0.085	2.16	0.008	0.20	50', 100', 1000'
DTT510-11	11	0.095	2.41	0.008	0.20	50', 100', 1000'
DTT510-10	10	0.106	2.69	0.008	0.20	50', 100', 1000'
DTT510-9	9	0.118	3.00	0.008	0.20	50', 100', 1000**
DTT510-8	8	0.133	3.38	0.008	0.20	25', 50', 100', 1000**
DTT510-7	7	0.148	3.76	0.010	0.25	25', 50', 100', 1000**
DTT510-6	6	0.166	4.22	0.010	0.25	25', 50', 100', 1000**
DTT510-5	5	0.186	4.72	0.010	0.25	25', 50', 100', 1000**
DTT510-4	4	0.208	5.28	0.010	0.25	25', 50', 100', 1000**
DTT510-3	3	0.234	5.94	0.010	0.25	25', 50', 100', 1000**



Daburn Electronics & Cable
 44 Richboynton Road
 Dover, NJ 07849

DAFLON Catalog No.	Size	Nom. I.D.		Wall Thickness		Suggested Spool or Coil **
		IN.	MM.	IN.	MM.	
DTT510-2	2	0.263	6.68	0.010	0.25	25', 50', 100', 1000**
DTT510-1	1	0.294	7.47	0.010	0.25	25', 50', 100', 1000**
DTT510-0	0	0.330	8.38	0.012	0.30	25', 50', 100', 1000**
DTT510-1/8	1/8"	0.130	3.30	0.008	0.20	25', 50', 100', 1000**
DTT510-1/4	1/4"	0.255	6.48	0.010	0.25	25', 50', 100', 1000**
DTT510-5/16	5/16"	0.321	8.15	0.012	0.30	25', 50', 100', 1000**
DTT510-3/8**	3/8"	0.387	9.83	0.015	0.38	25', 50', 100', 1000**
DTT510-7/16**	7/16"	0.451	11.46	0.018	0.46	25', 50', 100', 1000**
DTT510-1/2**	1/2"	0.515	13.08	0.018	0.46	25', 50', 100', 1000**
DTT510-5/8**	5/8"	0.643	16.33	0.020	0.51	25', 50', 100', 1000**
DTT510-3/4**	3/4"	0.772	19.61	0.020	0.51	25', 50', 100', 1000**

** Random lengths may be provided, particularly in the larger sizes.

Stock Colors: Natural. Call for Red, Black, Yellow, Blue, Brown, Green, Orange, Gray, Violet, White. If no color is specified, Natural will be supplied.

Table of Properties for PTFE Tubing		
Test	ASTM Method	Result
Tensile Strength, 73°F	D638-52T	1500-300 Lb/Square Inch
Elongation, 73°F	D638-52T	100-200%
Deformation Under Load-122°F		
1200 Lb/SQ IN., 24hrs	D621-51	4-8%
2000 Lb/SQ IN., 24hrs	D621-51	25%
Hardness Durometer	D676-49T	D50-D65
Heat Distortion Temp, 6 LB/SQ IN.	D648B-45T	250° C
Dielectric Strength .080"	D149-44	400-500 V/Mil
Surface Arc-Resistance	D495-48T	SEC.
Volume Resistivity	D257-52T	10 ¹⁵ Ohms-CM
Surface Resistivity, 100%RH	D257-52T	3.6X10 ⁶ MegOhms
Dielectric Constant, 60 to 10 ⁸ Cyc	D150-54T	2.00
Power Factor, 60 to 10 ⁸ Cycles	D150-54T	0.0003
Specific Gravity	D792-50	2.1-2.2