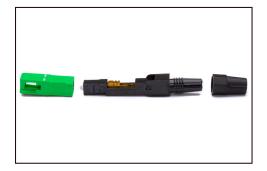


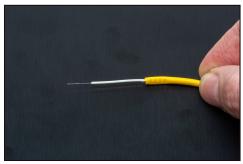
## Quick Assembly Connector (QAC/SC) Assembly Manual

## Assembly Procedure

Arrange for a FAOC to assemble.



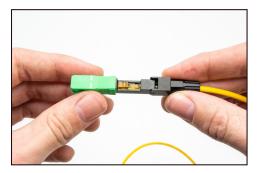
Cut off the fiber at the length of 12mm using an optical fiber cleaver.



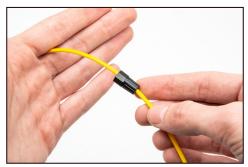
Connect the screw cap with the boot by turning the cap onto the threads.



## **Reassembly Procedure**



Insert screw cap onto optical cable.



Insert optical cable into the fiber guide on the boot. When optical cable starts to bend, stop inserting.



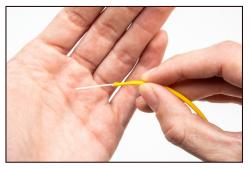
**8** Turn the protrusion of the housing towards the bottom and unite it to the body.



- Pull out the housing and seperate by unscrewing the screw cap
- Pull the fiber connecting holder back towards the optical cable and remove the optical cable. Repeat assembly procedure



Strip the coating of the optical cable by at least 45mm.



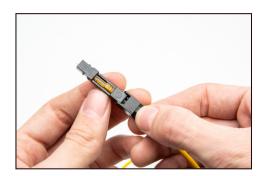
6 Maintaining the bend, push the connecting holder forward and push the boot cover down.





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